

MULTIFERTIC

ENGLISH



SAFETY RULES

To avoid personal or environmental damages and to guarantee a proper operation of the equipment, the staff in charge of the installation, set up and maintenance of the equipment must follow the instructions of this manual, specially recommendations and warnings explicitly detailed. In addition, specific instructions for the chemical products to be dosed should be followed.

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1.- GENERAL DESCRIPTION

MULTIFERTIC dosing pumps are heavy duty, high precission electric piston or diapragm pumps for dosing liquid products.

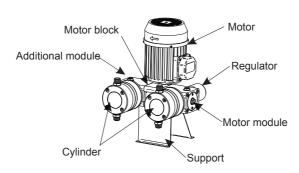
They are made up of one driving module and 1 to 4 injection modules. The available heads are from 25 to 500 l/h for the piston series, and from 18 to 300 l/h for the diafragm series, independently regulated by means of a system of **POSITIVE RETURN**, exclusive to **I.T.C.**

In the same injector can be connected several injection modules to apportion different products (INDEPENDENT INJECTION) or to increase the injection flow. The design of this dosing pump allows the combination of piston modules with diaphragm modules in the same pump. By increasing the number of modules in the same injector, a higher flow regularity is obtained, whereby in the 4 module model an actually continuous flow is obtained. Injection modules may be connected in the factory or added later when the injector is in place.

MULTIFERTIC dosing pumps are manufactured with materials that can resist the existing agrochemical products, even acids. It is designed for all sorts of processes where it is necessary to dose a product into a hydraulic network, such as: food, textile, chemical industry, water treatments, etc. (See materials in Technical Features). In case there is any doubt about compatibility of materials with the products to be used please contact with ITC S.L. Technical Service.

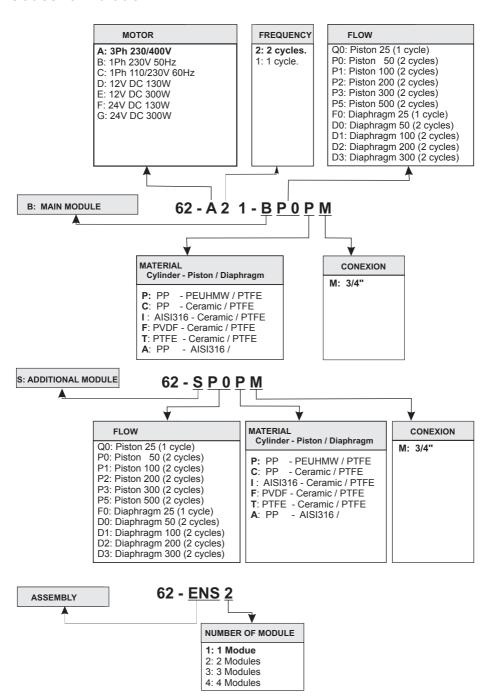
Dosing flow of each module is adjustable independently with no need to stop the pump from 0% to 100% of its capacity.

It is made up as follows:



Ä

Codes formulation



2.- CARRIAGE AND MAINTENANCE



The original packing is prepared so that carriage and storing of the product do not cause any damage to the product, as long as this is done far from heat sources and in dry, ventilated spaces.

Inside packing we include:

- MULTIFERTIC dosing pump
- Support
- Accessories bag
- Instructions manual

3.- TECHNICAL FEATURES

		FLOW			PRF	SSURE	
	CODE	_	0Hz	_	0Hz		
		l/h	GPH	l/h	GPH	bar	PSI
Piston	62-A11-BQ0_M	25	6,6	30	7.5	15	217
	62-A21-BP0_M	50	13	60	15	15	217
	62-A21-BP1_M	100	26	120	30	15	217
(()	62-A21-BP2_M	200	53	240	60	8	116
	62-A21-BP3_M	300	79	360	90	5	73
	62-A21-BP5_M	500	132	600	150	3	43

			FLOV	V	PRESSURE		
	CODE	50	Hz	60	Hz	FILL	JOURE
		l/h	GPH	l/h	GPH	bar	PSI
Diafragm	62-A11-BF0_M	25-18,5	6.6-4.9	30-22.2	7.5 - 5,7	10	145
	62-A21-BD0_M	50-37	13,2-9,8	60-44,4	15 - 11	10	145
	62-A21-BD1_M	100-86	26,4-22,7	120-103	30 - 27	10	145
	62-A21-BD2_M	200-165	52.8-43,5	240-198	60 - 50	6	87
	62-A21-BD3_M	300-245	79 - 65	360-294	90 - 78	4	58



ELECTRIC CURRENT: As indicated in the motor plate

POWER: 0.37 KW (0.5 Hp)

PROTECTION: IP-55

MATERIALS:

Piston: P.E.U.A.P.M. / Ceramic

Diaphragm: Elastomer base reinforced with fiber and

P.T.F.E clothing

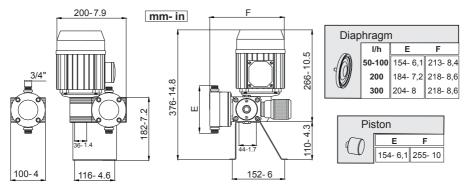
Cylinder: P.P. / PVDF / AISI 316 Valves(body): P.P./ PVDF / AISI 316

Valves(ball): Glass borosilicate / Ceramic

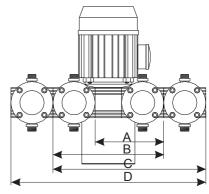
Retention: FPM/EPDM

NOISE LEVEL dB(A): minor than 70

DIMENSIONS

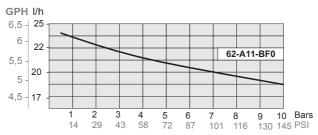


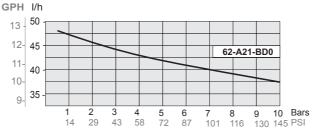
IN	INJECTION MODULES				
	DIMENSIONS WEIGHT				
		mm	in	Kg	lb
1	Α	200	7.9	12	26.5
2	В	265	10.5	14.5	32
3	С	365	15	17	37.6
4	D	465	18.3	19.5	43

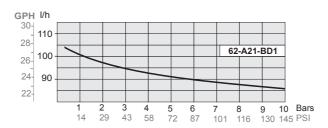


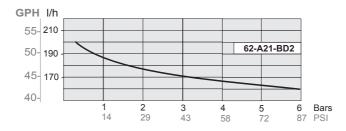


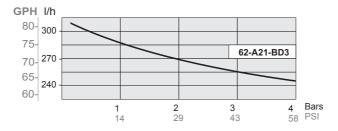
FLOW - PRESSURE GRAPHICS













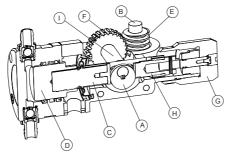
4.- OPERATION

The electric motor (B) transmits its power by means of a reducer, made up of a pinion (E) and a ring gear (F) solidary to an axis (I) and an eccentric (A) that alternatively pushes and draws a shaft (C) threaded to a piston (D).

As a spring is not necessary for the return of the piston (**POSITIVE RETURN**), the motor transmits all its power both to the injection and to the suction, saving energy, avoiding breackdowns, and ensuring a perfect and high precision dosing.

The micrometic regulator **(G)** increases or diminishes the stroke of the shaft and the piston by means of a threaded pipe coupling **(H)**, modifying the injection flow. The dosing flow is adjustable from a 0% to a 100%.

To regulate flow by means of an inverter is possible varying proportionally the dosed flow by the frequency supplied by an electric motor. The dosing flow is



INJECTION MODULES

In the same injector can be connected several injection modules to apportion different products as long as they are of the same serial number.

The maximum pressure of an **MF** dosing pump when combined with one or more additional modules can be limited. It will be the result of dividing **K** by the total sum of the flows of the different installed modules, as long as this is not superior to the one specified for each module. For this calculation we must use the flow of the diaphragm modules multiplied by 2.

K (I/h-bar) 4.600 (2.300 for 1 cycle)

K (GPH- PSI) 17.000 (8.500 for 1 cycle)

Example in I/h - bar:

Dosing pump of two injections per second, three-phase m with two additional modules of 300l/h piston, one of 200l/h piston and one diaphragm module of 100l/h. 300 + 300 + 200 + (2x100) = 1000 l/h

The maximum resulting pressure will ble600/1000 = 4,6 bars

Example in GPH - PSI

79 + 79 + 53 + (2x26) = 263 GPH

The maximum resulting pressure will bd7.000 / 263 = 64.6 PSI

Note: For 60Hz used the corresponding flow.



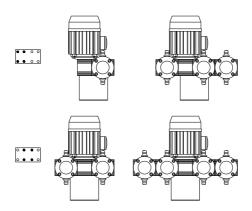


GENERALITIES

To install this pump it is advisable to choose places protected from water, away from heat sources and with renovation of air.

Place the pump vertically over a totally horizontal rigid surface to achieve a proper lubrication of all inner elements. Anticipate which will be the room you will need to comfortably do the basic maintenance and install/desinstall the pump.

Tack the pump to the provided stand, and the stand to the choseN even surface. The special stainless steel stand has eight holes in its upper part for fastening the dosing pump, of which four will be used. In the one and three module pumps the four side holes are used, and in the two and four module middle holes are used. (See drawing).



ELECTRIC CONECTION



The electric protection of the motor must be installed and adjusted following its nominal intensity (overloaded switch disjuntor). (See wiring)

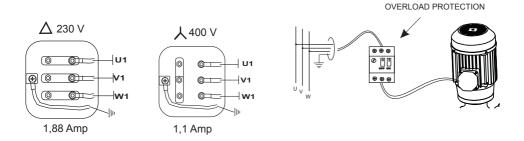
A disconnection dispositive must be installed in case of emergency.

The equipment must be protected to avoid untimely sudden starts.



THREE-PHASE CONNECTION (50/60 Hz)

To work at 230 V we will plug the motor in triangle. Installing a protection. To work at 400 V it will be a star connection. Installing a protection.

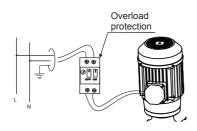


SINGLE PHASE CONNECTION

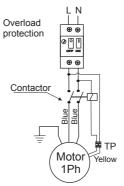
Install the correct motor protection (Overload protection).

Motor 230V 50Hz 2.9 Amp.

Motor 110V 60Hz 8.1 Amp.



Wiring with Thermal Protection



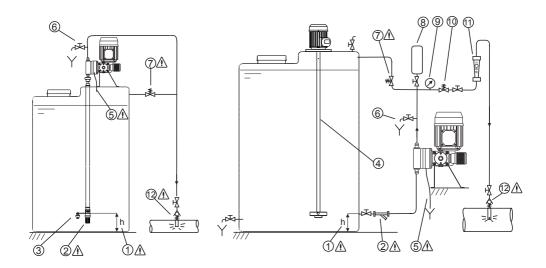
HYDRAULIC CONNECTION



To evacuate leaks by the hole of the diaphragm breakage detector in the inferior part of the cylinder, we will take off the security bolt disassembling the cylinder and connecting a hose or a pipe of a material compatible with the product to be dosed, and collect the liquid in a safe place.

HYDRAULIC INSTALLATION

Installation examples

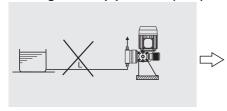


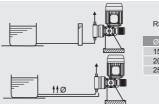
- - 3 Level sensor
 - 4 Agitator
- ⚠ ⑤ Make sure to collect any liquid leakage from the cylinder's vent/drain hole in a proper container.
 - 6 Prime valve / drain valve
- $\triangle \bigcirc$ Safety relief valve.Install a safety valve in a derivation as near as possible from the pump, in order to protect it and the whole installation from possible over-pressures. This derivation must derive liquid to a safe place.
 - 8 Pulsation dampener
 - Pressure gauge
 - 10 Pressure regulating valve
 - (11) Flowmeter
- ⚠ (12) Injection check valve

Recomendations for correct installation

SUCTION PIPE

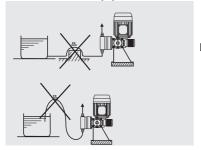
⚠ Long suction pipe: L>2m (6.5ft)



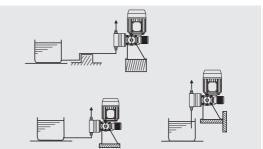


RECOMENDED PIPE SIZE				
Øint	L ≤ 2 m	L≤5m		
15	300	100		
20		200		
25		300		
Q max (I/h)				

⚠ Air in sutcion pipe

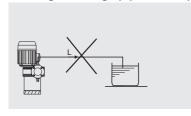






DISCHARGE PIPE

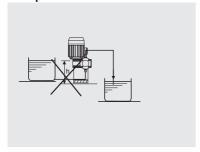
⚠ Long discharge pipe: L>5m (16 ft)

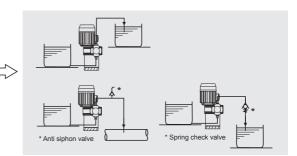




ttø ttø	RECOME	ENDED PIP	E SIZE
	Øint 15	L ≤ 2 m 300	L ≤ 10 70
* * Pulsation dampener	20		100
T disation dampener	25		200
	30		300
		Q ma	ax (l/h)

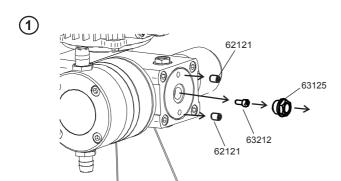
⚠ Siphon

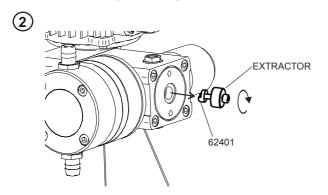


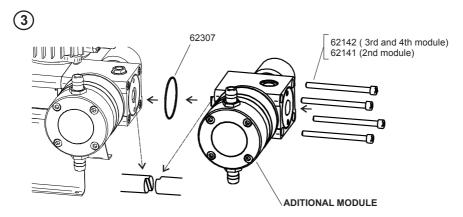


INSTALLATION ADDITIONAL MODULE

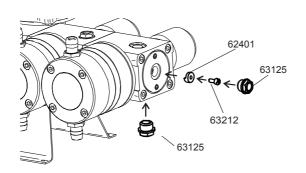




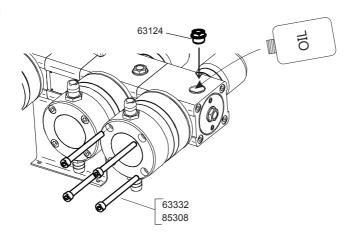


















STAND: Check that the pump is properly installed in its stand.



OIL: Take off re-filling lid and fill the pump with the provided oil: SAE 80 W 90 or equivalent. If the pump has several modules oil must be spread to all filling holes.

Lubricants list:
CEPSA SAE 80W 90
REPSOL EP 80W/90
SHELL SPIRLAX HD OIL 80W/90
ESSO GEAR OIL 80W/90
AGIP ROTRA MP 80W-90
MOBILUDE HD 80W-90
BP ENERGEAR HT 80W-90
CASTROL HYPOYC
GULF GEAR MP SAE 80W 90
ELF TRANSGEAR HD 80W-90

Check the oil level with the provided dipstick. Aproximate oil capacity: 100 cm3 per module. When carrying change filling lid for working lid.



CHECKING OF HYDRAULIC CIRCUIT: Check that all valves are opened and that escapes from priming valves derive the liquid to a proper receptacle.



ROTARY DIRECTION: Start up the pump to check that the rotary direction coincides with the one shown by the arrow. To change rotary direction invert two phases in the motor terminals box.



CHECKING OF PUMP: Check visually/auditorilly the proper working of the pump.





PRIMING: To prime the pump easily, especially for not very important flows and we if do not have priming valve, we suggest to lower pressure up to the minimum injection point. If that is not possible, fill up the cylinder and the suction pipe with liquid..



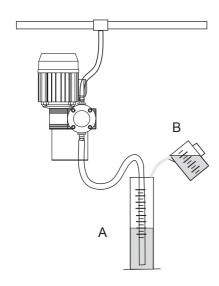
OVER-PRESSURE PROTECTION: Adjust the safety valve overpressure or relief to the wished pressure to protect the installation without exceeding the pump nominal pressure.



ELECTRIC PROTECTION: Adjust the electric dispositive of electric protection to the motor nominal current.

DOSING FLOW

Through the micrometic regulator ,we will adjust the dosing flow from 0 to 100% depending on the wished value. It is not advisable a regulation under 10%.

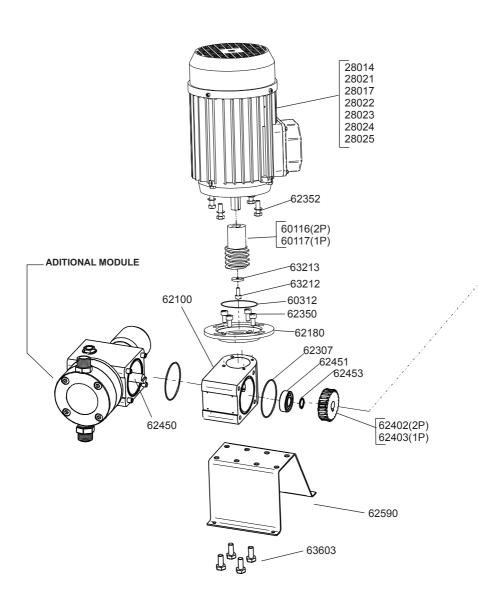


- 1.- Prime the pump immersing the suction pipe in a graduated receptacle (A)
- 2.- Mark in the receptacle the liquid level.
- 3.- Start up the pump and pour a known volume (V) of measured liquid in a second receptacle (B).
- 4.- Measure the time (t) that goes between the start up of the pump and the precise instant in which the liquid reaches the level of the mark of receptacle A.
- 5.- The dosed flows corresponds to:

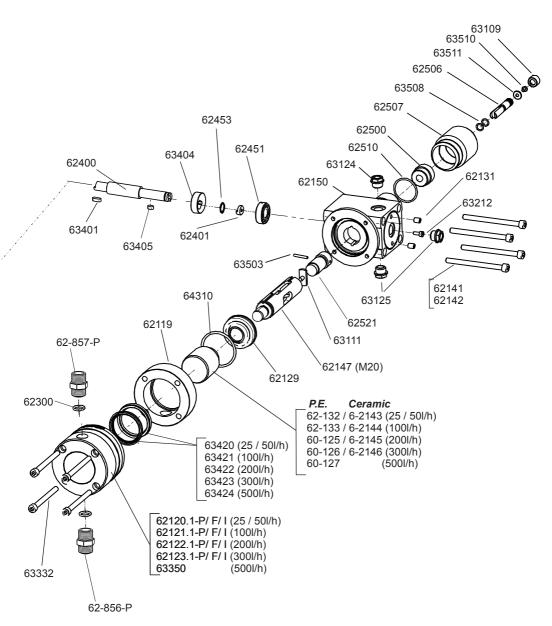
Q(I/h) = V (liters) / t (seconds) x 3600

7.- MAINTENANCE

MULTIFERTIC Piston









LIST OF PARTS MULTIFERTIC Piston

CODE	DESCRIPTION	QUANTITY	
CODE 60116 60117 60312 62100 62119 62120.1-P/F/I 62121.1-P/F/I 62122.1-P/F/I 62123.1-P/F/I 62123.1-P/F/I 63350 62129 62131 62-132 62-133 60-125 60-125 60-126 60-127 62141 62-143 62-144 62-144 62-145 62-144 62-145 62-146 62147 62150 62180 62300 62301 62307	2 STROKES PINION D40 1 STROKE PINION D40 O'RING 68x1,5 FPM MOTOR BLOCK CYLINDER SEPARATOR CYLINDER 50/L-S 3/4 CYLINDER 100/L-S 3/4 CYLINDER 200/L-S 3/4 CYLINDER 300/L-S 3/4 CYLINDER 300/L-S 3/4 CYLINDER 500L/H FPM BELLOWS MF ALLEN SCREW M8x10 DIN913 PISTON 50 L/H D24 -S LOCK PISTON 100 L/H D24 -S LOCK PISTON 200 L/H -S M20 LOCK PISTON 300 L/H -S M20 LOCK PISTON 500 L/H -S M20 LOCK PISTON 500 L/H -S M20 LOCK CERAMIC PISTON 50 L/H D24 LOCK CERAMIC PISTON 100 L/H D34 LOCK CERAMIC PISTON 100 L/H D49 LOCK CERAMIC PISTON 200 L/H D49 LOCK CERAMIC PISTON 300 L/H D61 LOCK CERAMIC	QUANTITY	11111111114111141111111221
62307	O'RING 61x2		2
62352 62352 62400	SCREW M6x12 DIN 912 8,8 SCREW M6x12 DIN 933 I AXIS MF		4 4 1
62401 62402	AXIS EXTENSION RING GEAR 2 STROKES, MULTIFERTIO		
62403 62450 62451	RING GEAR 1 STROKE, MULTIFERTIC, MODULE AXIS MF BEARING 6202 2Z	, BRUNZE	1 2
62453 62500 62506 62507	RETAINING RING DIN 471 15 REGULATOR ROD GUIDE MULTIFERTIC ROD MULTIFERTIC REGULATOR O'RING 37x2.5		2 1 1 1
62510 62521 62590 63109 63111	MULTIFERTIC REGULATOR BUMPER MULTIFERTIC SUPPORT REGULATOR PLUG 3/8 BRAKE		1 1 1 1
63115 63124 63125 63212	ALLEN SCREW M6X12 DIN 912 8,8 FILLER PLUG 3/8" DRAIN PLUG 3/8" SCREW M5x12 Din 912 A2		1 4 1 3 2
UJZ 1Z	SOMEN MOXIZ DILLAIZ HZ		4

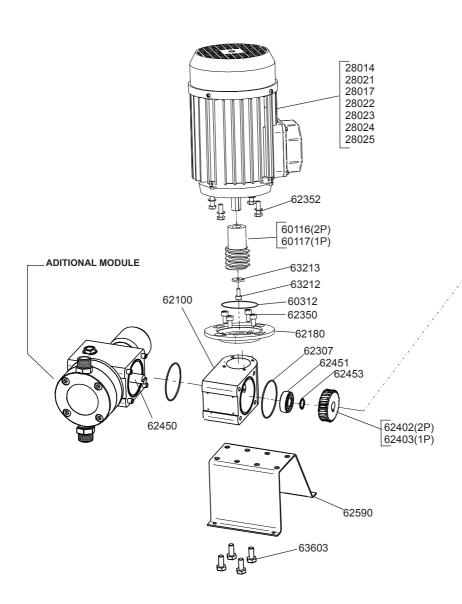


CODE	DESCRIPTION	QUANTITY	
63213 63331 63332 63351 63401 63404 63405 63420 63421 63422 63423 63424 63503 63503 63510 63511 63603 64310	WASHER 18x5x25 ALLEN SCREW M8x20 DIN 912 I ALLEN SCREW M8x90DIN 912 I ELECTRO FLANGE 500L WEDGING PIECE 5x5x15 ECCENTRIC WEDGING PIECE DIN 6885 5x5x10 SEAL 25X34X6 FPM 50 L/H SEAL 35X45X6 FPM 100 L/H SEAL 50X60X6 FPM 200 L/H SEAL 60X68X6 FPM 300 L/H SEAL 78X87X6 FPM 500 L/H SEAL 78X87X6 FPM 500 L/H SCAL 78X87X6 FPM 500 L/H SCAL 78X87X1,78 SCREW M5x6 DIN912 I WASHER M5 DIN9021 A2 SCREW M8X12 DIN 933 A2 O'RING 55,5x3,5		144111122222111141
MOTORS 28014 28017 28021 28022 28023 28024 28025	MOTOR 1/2HP THREE-PHASE T71 B14 MOTOR 1/2HP BITENSION110/220V 60 MOTOR 1/2HP MONO 50HZ MOTOR 130W 12V DC B14 MOTOR 130W 24V DC B14 MOTOR 300W 12V DC B14 MOTOR 300W 24V DC B14	HZ	1 1 1 1 1
VALVES 62-856-P 62-857-P 62-860-F 62-861-F 63-803-I 63-804-I	SUCTION CHECK VALVE 3/4 PP BORO INJECTION CHECK VALVE 3/4 PP BOR SUCTION CHECK VALVE 3/4 INJECTION CHECK VALVE 3/4 AISI316 INJECTION CHECK VALVE 3/4 AISI316		1 1 1 1 1
ACCESSORIES 66402 66110 62999 62590 62591 66586 63603 62019	CLAMP 16 X 25 STAINLESS STEEL FILTER 1/2" HANDBOOK MULTIFERTIC STAND MULTIFERTIC WALL STAND SCREW 6X40 SCREW 8 X 12 DIN933 A2 STOPPER		6 1 1 1 4 4 4

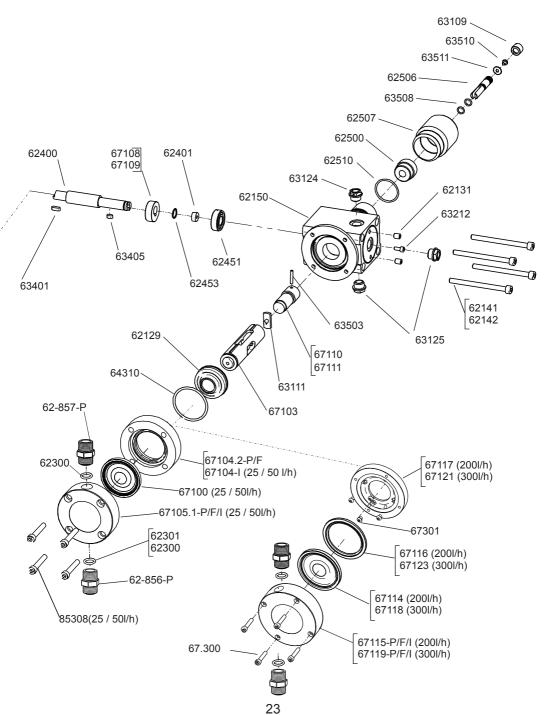
..-P= Polypropilen / ..-F= PVDF / ..-I= AISI 316













LIST OF PARTS MULTIFERTIC Diaphragm

CODE	DESCRIPTION	UNITS
60116 60117	2 STROKE PINION STAND D40 1 STROKE PINION STAND D40	1 1
60312	O'RING 68X1,5 NBR	1
62100 62129	MOTOR BLOCK FPM BELLOS OIL	1 1
62131	ALLEN SCREW 8X10	4
62141	ALLEN SCREW 8.8 8X103 D.91	4
62142	ALLEN SCREW 8X110	4
62150	MODULE BLOCK	1
62300	O'RING 19X3 FPM	2
62301	O'RING 19X3 NBR	2
62307	O'RING 62X2	1
62350	SCREW M6X12 DIN 912 8,8 SCREW M6x12 DIN933 I	4 4
62352 62400	AXIS MF	1
62401	AXIS EXTENSION	2
62402	RING GEAR 2 STROKE MULTIFERTIC BRONZE	1
62403	RING GEAR 1 STROKE MULTIFERTIC BRONZE	
62450	AXIS MOTOR	1
62451	BEARING 6202 2Z	2
62453	RETAINING RING DIN 471 15	2
62500	REGULATOR ROD GUIDE	1
62506	MULTIFERTIC ROD	1
62507 62510	MULTIFERTIC REGULATOR O'RING 37X2.5	1 1
62590	MULTIFERTIC SUPPORT	1
63405	WEDGING PIECE 5X5X10	1
63109	REGULATOR PLUG 3/8	1
63111	BRAKE	1
63124	FILLER PLUG 3/8"	1
63125	DRAIN PLUG 3/8"	1
63212	ALLEN SCREW 5X12 DIN 912	1
63213	WASHER 18x5x25	1
63401 63503	WEDGING PIECE 5x5x15 BOLT 4X24	1 1
63508	O'RING 8,73x1,78	1
63510	SCREW 85 A2 5X6 I	1
63603	SCREW M8X12 DIN 933 A2	4
64310	O'RING 55.5X3.5	1
67100	DIAPHRAGM D69	1
67103	SHAFT	1
67103 67104.2-P/F	DIAPHRAGM BASE D69 PP / PVDF	1
07 10 4 -1	DIAPHRAGM BASE D69 INOX CYLINDRE DIAPHRAGM D69 3/4	1 1
67105.1-P/F/I 67108	ECCENTRIC 10	1 1
67109	ECCENTRIC 5	1
67110	MULTIFERTIC REGULATOR BUMPER 5	1

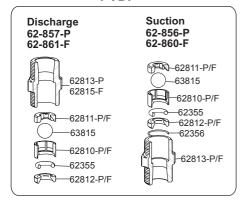


CODE	DESCRIPTION	UNITS
67111 67114 67115-P/F/I 67116 67117 67117-I 67118 67119-P/F/I 67121 67121-I 67123 67300 67301 85308	MULTIFERTIC REGULATOR BUMPER 5 DIAPHRAGM D95 CYLINDRE DIAPHRAGM D95 BASE DIAPHRAGM D95 DIAPHRAGM FLANGE D95 DIAPHRAGM FLANGE D95 AISI316 DIAPHRAGM D115 CYLINDRE DIAPHRAGM D115 DIAPHRAGM FLANGE D115 DIAPHRAGM FLANGE D115 ALSE DIAPHRAGM D115 ALLEN SCREW M8x40 DIN 912 I SCREW M8X55 DIN 912	1 1 1 1 1 1 1 1 1 1 1 4 4
MOTORS 28014 28017 28021 28022 28023 28024 28025	MOTOR 1/2HP THREE-PHASE T71 B14 MOTOR 1/2HP BITENSION110/220V 60HZ MOTOR 1/2HP MONO 50HZ MOTOR 130W 12V DC B14 MOTOR 130W 24V DC B14 MOTOR 300W 12V DC B14 MOTOR 300W 24V DC B14	1 1 1 1 1 1
VALVES 62-856-P 62-857-P 62-860-P 62-861-P 63-803-I 63-804-I	SUCTION CHECK VALVE 3/4 BOROSILICATE INJECTION CHECK VALVE 3/4 BOROSILICATE SUCTION CHECK VALVE 3/4 INJECTION CHECK VALVE 3/4 AISI316 INJECTION CHECK VALVE 3/4 AISI316	1 1 1 1 1

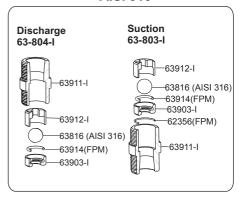
..-P= Polypropilen / ..-F= PVDF / ..-I= AISI 316

VALVES 3/4"

Piston / Diaphragm PVDF



Piston / Diaphragm AISI 316



MAINTENANCE





Before any maintenance operation we will check:

That the pump is stopped and disconnected from the electric supply

There is no pressure neither inside the head nor in the impulsion pipe. It is advisable to empty the head before opening it.

The staff in charge of the maintenance will use the adequate protection means in order to manipulate the dosed liquid.

PERIODICAL MAINTENANCE:

Change oil after the first 500 hours. Next changes will be every 2000 hours (minimum once a year).

Check the piston and diaphragm every 3 months or 1000 hours.

Check the bellows every 3 months or 1000 hours.

Check the suction filter once a month.

Check the valves every 3 months or 1000 hours.

It is advisable to clean periodically the injector, letting clean water flow through it (We can make it coincide with the emptying out of the tank), to eliminate precipitated rests that can remain in the inner part of the cylinder or in suction / impulsion pipes.

If you are using highly corrosive liquids it is advisable to double the frequency of checks.



PROBLEM	CAUSE	SOLUTION
MOTOR DOES NOT	THERE IS NO TENSION	-Check with a voltmeter incoming
RUN		tension . Check with ammeter that current is not
	MOTOR PROTECTION HAS BLOWN UP	superior than nominal onel
MOTOR RUNS HOT	A PHASE IS FAILING (three-phase); WRONG INCOMING TENSION	Check with volmeter tension in motor terminals Check that incoming tension coincides with motor one (-10% / +10%)
	SUPERIOR CONSUME THAN NOMINAL ONE	Check that injection pressure is not superior to the one specified in the module Check with a volmeter incoming tension
	LOW WORK FREQUENCY (only with inverter)	· Increase working frequency with inverter
MOTOR RUNS BUT PUMP DOES NOT INJECT OR INJECTION IS	PUMP HAS NOT BEEN PRIMED	· Prime the pump injecting at zero pressure
INFERIOR TO NOMINAL ONE	SUCTION / IMPULSION VALVES ARE DIRTY OR DAMAGED	· Clean or change valves
	SUCTION FILTER IS DIRTY	· Clean filter
	AIR COMES INTO SUCTION PIPE	- Check sealing in connection points
	CAVITATION IN SUCTION	- Increase pipe diameter Reduce suction pipe length Reduce speed through an inverter Use a less viscous liquid.
PUMP TRICKLES	DAMAGED SEALS	Change seals
LIQUID THROUGH INFERIOR CYLINDER	DAMAGED PISTON	Change piston
HOLE	DAMAGED DIAPHRAGM	Change diaphragm
PUMP TRICKLES OIL THROUGH INFERIOR CYLINDER HOLE	DAMAGED BELLOWS	- Change bellows
PUMP LEAKS OIL THROUGH REGULATOR	DAMAGED REGULATOR O'RINGS	- Change o'rings

EC CONFORMITY DECLARATION



I.T.C S.L.. Vallès, 26 Polígono Industrial Can Bernades-Subirà 08130 Santa Perpètua de Mogoda

Declares that all models of MULTIFERTIC products, identified by a serial number and year of manufacture, strictly fulfill 2006/042/CE and low voltages directives D2006/95/CE, as long as installation, use and maintenance are carried out following the prevailing regulation and following the instructions contained in the handbook.

Antón Planas Manager

NARRANTY

I.T.C. S.L. warrants the product specified in this document for a period of 1 year fromt he purchase date. This warranty obligation is limited to the free replacement of the damaged parts due to any material or manufacture defect. This warranty does not include periodic maintenance and damage resulting from misuse.

The equipment must be sent to I.T.C. S.L. Service Center with prepaid transport charges, and will be sent back with transport charges for customer's account.

The warranty document with sales date and shop stamp or an invoice copy must be sent with the equipment.



MODEL	Date of sale and shop stamp
SERIAL #	

Original manual Ed: 19/03/19-EN



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