







WTRPRO Q / pH / RX WTRPRO pH-RX / pH-Q

ENGLISH



SAFETY RULES

To avoid personal or environmental damages and to guarantee a proper operation of the equipment, the staff in charge of the installation, set up and maintenance of the equipment must follow the instructions of this manual, specially those recommendations and warnings explicitly detailed. In addition, specific instructions for the chemical products to be dosed should be followed.

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1 GENERAL DESCRIPTION



The WTRPRO controller together with the DOSITEC and DOSTEC dosing pumps constitute a complete control and dosing system for water treatments.

WTRPRO controller allows the user to monitor flow, pH, ORP (redox) and temperature, and to regulate them by means of the control outputs for dosing pump (or proportional valve in treatment systems with gas chlorine).

Depending on the configuration, control in recirculation (or closed circuit) by means of output relay, or on line control by means of analogic output (mA) with PI regulation, can be done.

WTRPRO models with one parameter

WTRPRO Q

Flow reading system and proportional dosing Control 4-20mA or relay Output for maximum and minimum alarm Output 4-20mA for register PC communication (RS485)

WTRPRO pH

Reading system and pH automatic adjustment. Control 4-20mA with PI adjutment or by proportional relay. Output for maximum and minimum alarm Output 4-20mA for register Communication PC (RS485)

WTRPRO RX

Reading system and automatic adjustment of potential redox RX Control 4-20mA with adjustment PI or by proportional relay. Output for maximum and minimum alarm Output 4-20mA for register Communication PC (RS485)

WTRPRO models with two parameters



Reading system and automatic adjustment of pH and potential redox (RX) Control 4-20mA with PI adjustment or for proportional relay, for pH and RX output for maximum and minimum alarm, for pH and RX output 4-20mA for register, for pH and RX PC communication (RS485)

WTRPRO pH-Q

Reading system and automatic adjustment of pH and potential redox (RX) Control 4-20mA with PI adjustment or for proportional relay, for pH and RX Output for maximum and minimum alarm, for pH and flow Output 4-20mA for register, for pH and RX PC communication (Rs485)

SYSTEM DESCRIPTION



- 1 LCD Screen
- 2 Keyboard: ENT Confirm

Exit without confirm

Increase / reduce value

Move left/right

3 Connections ruler guide

Å

2.- TRANSPORT AND MAINTENANCE

The original packaging is designed to ensure that the transport and storage of the system can be carried out without causing damages to the system, provided these processes are performed inside dry, ventilated areas and away from sources of heat.

The packaging includes: WTRPRO controller Instruction manual

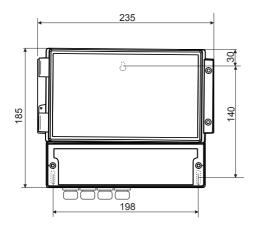
3. TECHNICAL FEATURES

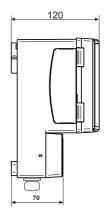
Power supply: 230VAC (+/-10%) - 50/60Hz Protection: IP65 Work temperature: 0 - 45 °C Relative Humidity max.: 95% (without condensation)

MEASUREMENT LIMITS

Flow: 0.00 - 9999 (m3/h or gph) pH: 0.00 - 14.00 (pH reading with temperature adjutment) Redox: -2000 - +2000 mV Temperature: 0.0 -100 °C ; 32.0 - 212 °F

DIMENSIONS







WTRPRO Q :

- Flow input: Pulses input optically isolated for high frequency flowmeters (paddle wheel or electromagnetic)

- Control output 4-20mA or for proportional relay
- Output 4-20mA for register.
- Output RS485 for connection to PC
- Flow alarm output: Relay output NO. 24VAC 1A maximum.

WTRPRO pH :

-Flow input: Pulses input optically isolated for a pH sensor connection.

- -Control output 4-20mA or for proportional relay
- Output 4-20mA for register.
- Output RS485 for connection to PC
- Flow alarm output: Relay output NO. 24VAC 1A maximum.

WTRPRO RX :

- RX input: Pulses input optically isolated for a Rx sensor connection. (redox)

- -Control output 4-20mA or for proportional relay
- Output 4-20mA for register.
- Output RS485 for connection to PC
- Flow alarm output: Relay output NO. 24VAC 1A maximum.

WTRPRO pH-RX :

- pH input. input optically isolated for the pH sensor connection.

Rx input. input optically isolated for the Rx sensor connection (redox)

- Output control pH: Type 4-20mA with adjustment PI or by proportional relay.
- Output control RX: Type 4-20mA with adjustment PI or by proportional relay.
- Output 4-20mA for register of the PH and RX
- Output RS485 for connection to PC
- Output pH alarms: Relay output NO 24V AC 1A maximum.
- Output alarm RX: Relay output NO 24V AC 1

WTRPRO pH-Q:

pH input. input optically isolated for the pH sensor connection.

- Flow input. Pulse input optically isolated for high frequence flowmeters (palettes or electromagnetic)

- Output control pH: Type 4-20mA with adjustment PI or by proportional relay.
- Output control Q: Type 4-20mA with adjustment PI or by proportional relay.
- Output 4-20mA for register of the PH and Q
- Output RS485 for connection to PC
- Output Q alarm: Relay output NO 24V AC 1A maximum.
- Output pH alarm: Relay output NO 24V AC -1A maximum

- Output flow sensor's alarm in the sensor holder (Q Switch): Relay NO24V AC 1A maximum



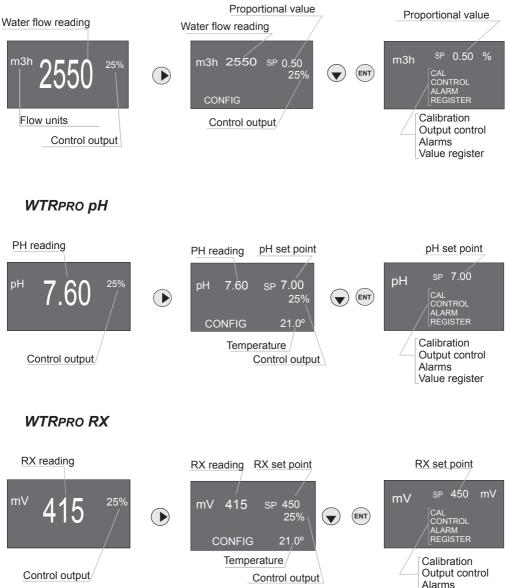
4 OPERATION

4.1 START SCREENS AND MENU ACCES

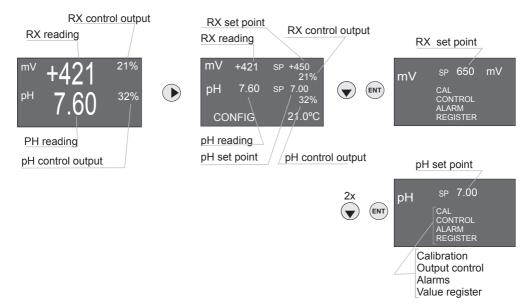


Value register

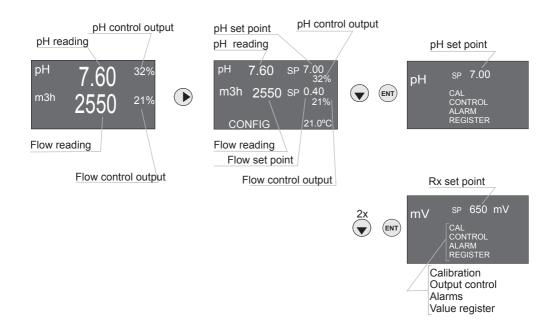
WTRPRO Q



WTRPRO pH-RX



WTRPRO pH-Q



4.2 SET POINT (SP)

4.2.1 FLOW SET POINT





4.2.2 pH SET POINT



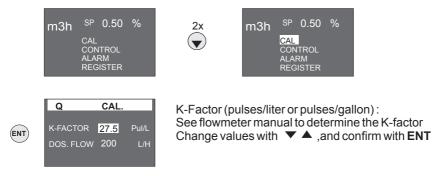
4.2.3 RX SET POINT



4.3 CALIBRATION





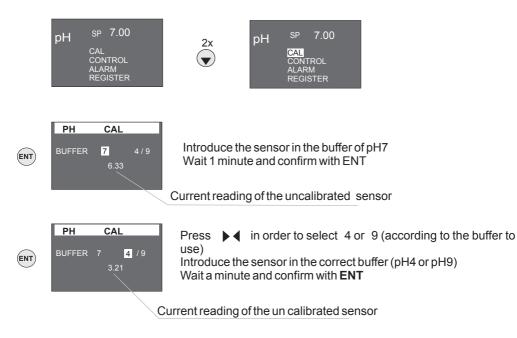


When K-FACTOR = 0, the PIQ control will be disabled, it will be working by means PI control.

	Q	CAL.	
ENT	K-FACTOR DOS. FLOW		Pul/L L/H

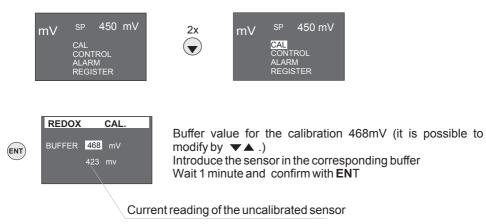
The nominal flow of the dosing pump in the work conditions. Change values with \checkmark **A** and confirm with **ENT**

4.3.2 pH CALIBRATION



4.3.3 REDOX CALIBRATION

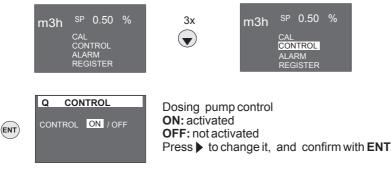




4.4 CONTROL SELECTION OUTPUT

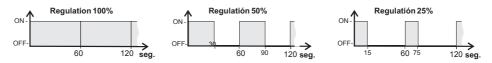


The system have one or two outputs (according to the model) for the dosing pumps control. Set each output in the corresponding parameter menu.

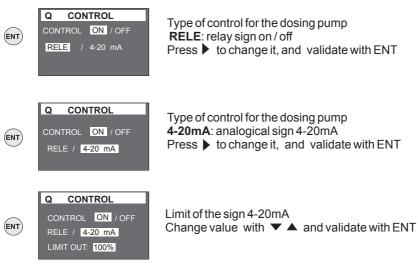


There are two types of control outputs:

RELAY output: Generally used for recirculation dosing. Using this on/off command the output will remain activated, in 60-second cycles, for the corresponding time so as to achieve the desired regulation. Examples:



4-20mA output: Generally used in-line dosing. A dosing pump is needed with 4-20mA analogue input. Using the parameter LIMIT OUT enables the user to limit the maximum flow of the dosing pump. Example: *LIMIT OUT 50 %-> The output is limited to 12mA; maximum dosing flow is reduced by half*



For further information see paragraph 4.8.1

4.5 ALARMS

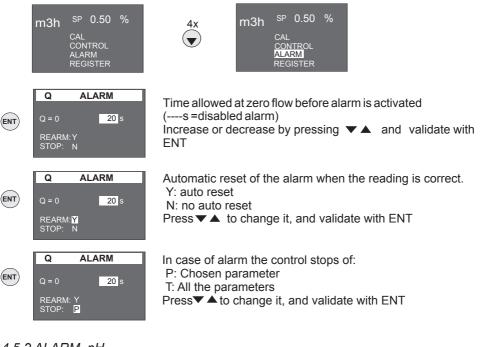


4.5.1 FLOW ALARM

In the WTRPRO pH, WTRPRO RX and WTRPRO pH-RX models we can use the flow detector of the sensor holder (Ref 44-020) to stop the control in case of insufficient flow. At this moment "ALARM Q=0 "will appear on-screen and the WTRPRO pH-RX model will activate alarm output " ALM " (" ALM Sw. Q "). When the flow is correct again, it reset automatically. If you do not have a flow detector, a bridge must be placed in terminals 1-3 of the Q Switch.

In model WTRPRO pH-Q we can use the flow detector of the sensor holder (Ref. 44-020) to stop the control in case of insufficient flow. At this moment the reading of the flow will be zero and the alarm output of the flow detector will be activated "ALM Sw. Q". When the flow of the sensor holder is sufficient again it rearms automatically.

In the WTRPRO Q and WTRPRO pH-Q models the user can configure the flow alarm as follows:

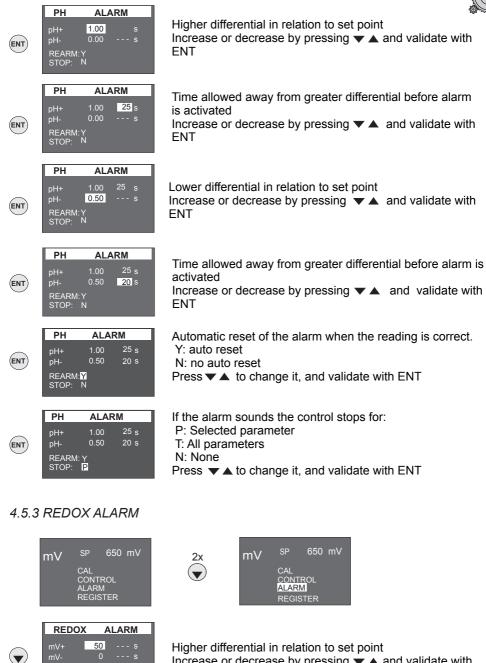


4.5.2 ALARM pH









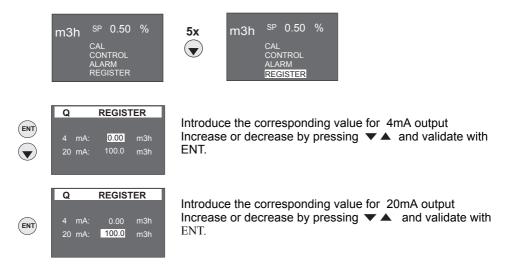
REARM: Y

Increase or decrease by pressing \checkmark \blacktriangle and validate with ENT

ENT	REDOX ALARM mV+ 50 30 s mV- 0 s REARM: Y STOP: N	Time allowed away from greater differential before alarm is activated Increase or decrease by pressing ▼ ▲ and validate with ENT
ENT	REDOX ALARM mV+ 50 30 s mV- 25 s REARM: Y STOP: N	Lower differential in relation to set point Increase or decrease by pressing ▼ ▲ and validate with ENT
ENT	REDOX ALARM mV+ 50 30 s mV- 25 30 s REARM: Y STOP: N	Time allowed away from greater differential before alarm is activated Increase or decrease by pressing ▼ ▲ and validate with ENT
ENT	REDOX ALARM mV+ 50 30 s mV- 25 30 s REARM: Y STOP: N	Automatic reset of the alarm when the reading is correct. Y: auto reset N: no auto reset Press ▼▲ to change it, and validate with ENT
ENT	REDOX ALARM mV+ 50 30 s mV- 25 30 s REARM: Y STOP: P	In case of alarm the control stops for: P: Selected parameter T: All parameters N:Nothing Press ▼ ▲ to change it, and validate with ENT

4.6 VALUE REGISTER

The system has one or two output4-20mA analogue outputs for registering values (depending on the model). Configure the output within the corresponding parameter.



4.7 CONFIGURATIONS MENU (CONFIG)





4.7.1 INSTALATION DELAY TIME (T DELAY)

This parameter corresponds to the time between two consecutive orders by the WTRPRO for positioning the regulation outputs. For a correct regulation, this time has to be greater than the one that takes a drop of product dosed in moving from the point of injection to the point where the sensor is. (See Section 6-Start-Up)

In the WTRPRO pH-Q model, equipped with a flowmeter, the parameter Q test makes it possible to establish a reference flow in order to define a variable Tdelay.

For a Qtest=0, the Tdelay will be fixed.

For a Qtest other than 0, the Tdelay will change in inverse proportion to to the change of the flow variation.

Example:

For a Qtest=20m ³/h, and an initial Tdelay of 20 seconds, when the flow is 40m/h, then the Tdelay will be 10 seconds.



ENT



CONFIG

T DELAY

ACID CONTROL

OXID CONTROL TEMP. SENSOR

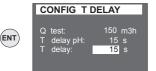


Introduce the reference flow to define the values of the Tdelay

Change value with ▼▲ and validate with ENT

Introduce the Delay Time (Tdelay) of the pH, which is the time that passes between two consecutive orders (see paragraph 6)

Increase or decrease by pressing **T** A and validate with ENT



Introduce the Delay Time (Tdelay) for the RX, which is the time that passes between two consecutive orders (see paragraph 6)

Increase or decrase by pressing ▼▲ and validate with ENT

4.7.2 UNITS



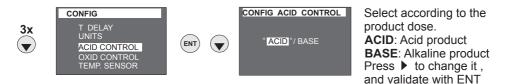


Select units pressing and validate with ENT

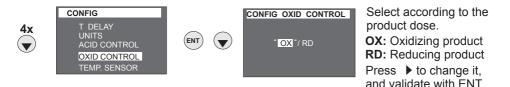
LITERS: GALLONS

°C: degrees centigrade / °F: degrees Fahrenheit %: percentage / ppm: parts per million

4.7.3 FOR PH ACID/BASE CONTROL



4.7.4 FOR OXIDATION/REDUCTION CONTROL



4.7.5 TEMPERATURE SENSOR

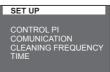
The equipment has compensation of temperature for the pH reading. In case of not having sensor of temperature, introduce the value manually for it's compensation

4x	CONFIG T DELAY UNITS ACID CONTROL OXID CONTROL TEMP. SENSOR		CONFIG TEMP. SENSOR	Select sensor if you have a temperature sensor. Press ▶ to change it, and validate with ENT
ENT	CONFIG TEMP. SENSOR SENSOR / MANUAL VALUE: "21.01" °C	manually	t a temperature senso lue with ▼▲ and va	

4.8 SET UP CONFIGURATION







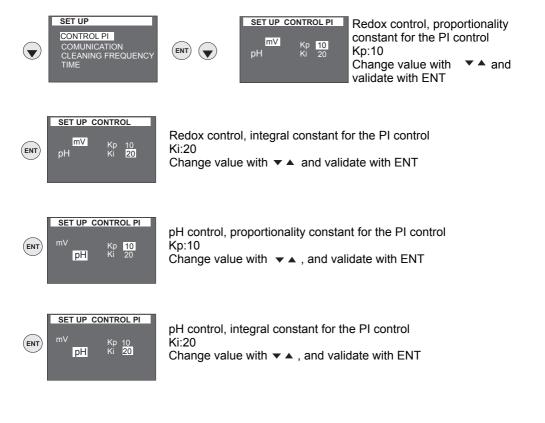
4.8.1 PI CONTROL

The adjustment of the pH and Redox values is carried out by means of a Proportional Integral regulation (PI).

The parameters for changing the approximation PI curve are Kp (Proportional) and Ki (Integral).

The default values (Kp=10, Ki=20) are standard values for a vast majority of instalations where in-line control is performed.

For a control in recirculation, the value of Ki = 0, except in special applications.



4.8.2 COMMUNICATION





CLEANING FREQUENCY

Not available

REFRESH TIME

Not available

4.8.3 CHECKING

In the CHECKING menu we can verify the state of the sensors, by visualizing the readings of the sensors in mV or in Hz, according to the sensor.

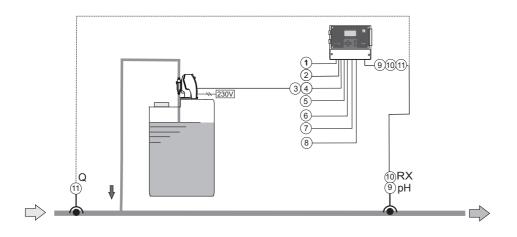




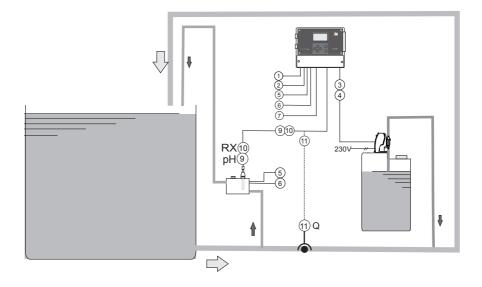
5 INSTALLATION AND WIRING

Choose a place protected from the water, away from sources of heat and direct sunlight to install the system.

In-line dosing



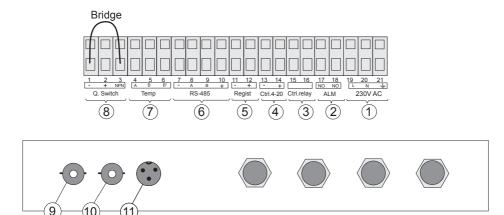
Recirculation dosing





WIRING FOR MODELS WTRPRO Q / WTRPRO pH / WTRPRO Rx

- ¹ Power supply 230 V AC +/- 10%, 50/60Hz (nº 19,20,21)
- 2 Alarm output. Relay output NO, 24V AC-1A máx(nº 17,18)
- (3) Output control relay (nº 15,16)
- 4 Output control 4-20 mA (nº 13,14)
- 5 Output register (nº 11,12)
- 6 Output RS485, for the connection to a PC (nº 7,8,9,10)
- 7 Temperature sensor input (nº 4,5,6)
- 8 Flow detector input, Switch Q (nº 1,2,3) (If the Q.switch is not povided, place a bridge betwen 1 and 3, except in model WTRPRO Q)
- 9 PH sensor input (Socket BNC) WTRPRO pH
- (10) Redox sensor input RX (Socket BNC) WTRPRO RX
- 11) Flow input (Socket 3 pins) WTRPRO Q



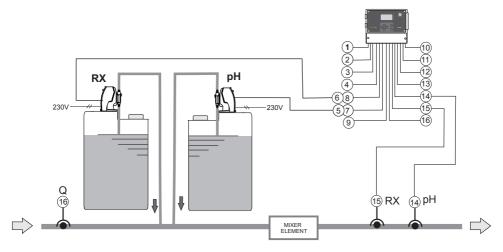
The probe wires must pass through a separate canalization.

A feed sectioning device must be installed which complies with Standard EN-60204-1.

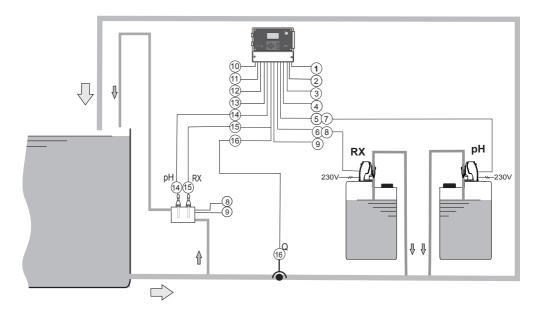
A disconnection device must be installed in case of emergency. The system will have to be protected to prevent undesired sudden start-ups



In-line dosing

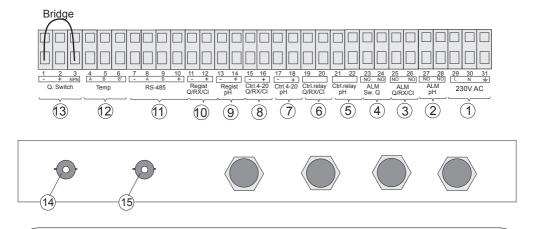


Recirculation dosing





- 1) Power supply 230 V AC +/- 10%, 50/60Hz (nº 29,30,31)
- 2) Alarm output pH. Relay NO, 24V AC-1A máx(nº 27,28)
- 3) Alarm output RX. Relay NO, 24V AC-1A máx(nº 25,26)
- 4 Flow detector alarm output, Switch Q. Relay NO, 24V AC-1A máx(nº 23,24)
- 5 Output control relay pH (nº 21,22)
- 6 Output control relay RX (nº 19,20)
- 7 Output control 4-20 mA pH (nº 17,18)
- 8 Output control 4-20 mA RX (nº 15,16)
- 9 Output register pH (nº 13,14)
- 10 Output register RX (nº 11,12)
- 11) Output RS485 for the connection to a PC (n° 7,8,9,10)
- 12) Temperature sensor input (nº 4,5,6)
- (13) Flow detector input, Q.switch (nº 1,2,3)(If the Q.switch is not povided, place a bridge betwen 1 and 3)
- 14) PH Sensor input, pH (socket BNC)
- (15) Redox Sensor input ,RX (socket BNC)

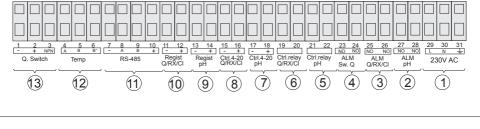


The probe wires must pass through a separate canalization. A feed sectioning device must be installed which complies with Standard EN-60204-1.

A disconnection device must be installed in case of emergency. The system will have to be protected to prevent undesired sudden start-ups



- 1) Power supply 230 V AC +/- 10%, 50/60Hz (nº 29,30,31)
- 2) Alarm output pH. Relé NO, 24V AC-1A máx(nº 27,28)
- (3) Alarm flow meter output Q. Relé NO, 24V AC-1A máx(nº 25,26)
- 4 Alarm flow detector meter output, Switch Q. Relé NO, 24V AC-1A máx(nº23,24)
- 5 Output control relay, pH (nº 21,22)
- 6 Output control relay, flow Q (nº 19,20)
- 7 Output control 4-20mA, pH (nº 17,18)
- 8 Output control 4-20mA, flow Q (nº 15,16)
- 9 Output register pH (nº 13,14)
- 10 Output register flow Q (nº 11,12)
- 11 Output RS485 for connection to a PC (nº 7,8,9,10)
- 12) Temperatura sensor input (nº 4,5,6)
- 13 Flow detector input, Q switch(nº 1,2,3)
- (14) PH sensor input , pH (socket BNC)
- 16 Flow meter input, Q (socket 3 pins)





The probe wires must pass through a separate canalization. A feed sectioning device must be installed which complies with Standard EN-60204-1.

A disconnection device must be installed in case of emergency. The system will have to be protected to prevent undesired sudden start-ups

6 START-UP AND REGULATION

1. Installation:

Install the system and connect the pumps (see Installation and connections)

2. Calibration and configuration of the system:

Calibrate the corresponding sensors (pH, RX) (See Calibration) Configure the system: Set point Type of control Installation and system configurations

3. Checking readings

Start the installation work and check to ensure that the sensor readings are correct

4. Checking dosing pump operation:

The DOSITEC dosing pump is activated by means of the keyboard of the pump ("Manual" function)

Dosing pumps with frequency variator: place the inverter box switch in position 50Hz.

5. Determine the "Tdelay" (Delay Time), according to the installation:

This parameter corresponds to the time that passes between two consecutive orders of the WTRpro, for positioning the regulation outputs.

5.1 RECIRCULATION DOSING

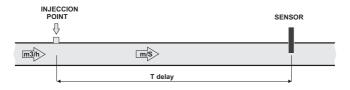
In this case the Tdelay must be the minimum possible (Tdelay = 2 s)

5.2 IN-LINE DOSING

The Tdelay is the time that a drop of dosed product takes to move from the point of injection to the point where the sensor is, plus the sensor reaction time.

The Tdelay changes when the installation flow is varied. To optimize regulation, the Tdelay can be associated with a certain flow (Q Test), so that the WTRPRO modifies the Tdelay according to the water flow.

5.2.1 SENSOR INSTALLED IN MAIN PIPE



Calculation of Tdelay

$$Tdelay = \left[\frac{0.28 \times L \times D^2}{Q \times 100}\right] + Te$$

L = length (m)
Q = minimal flow (m3/h)
D = inner pipe diameter (mm)
Te = Time stabilization of the sensor (5 s)

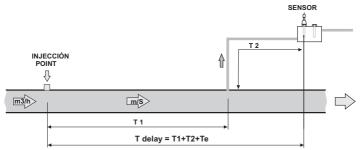
Example:

A pipe of inner diameter 190mm (D=19), with a flow of 100 m3/h (Q=100). The length between the point of injection and the sensor is 10 meters (L=10m.). Time stabilization sensor 5s (Te=5). Applying the formula we find the Tdelay = 15 seconds.



It is necessary to bear in mind that if between the point of injection and the sensor there is some filter or another element that retains a considerable volume of water this calculation will owe corrected

5.2.2 SENSOR IN EXTERNAL SENSOR HOLDER



Tdelay Calculation

Tdelay = T1+ T2 + Te

T1 = Main pipe time

$$T1 = \frac{0.28 \times L \times D^2}{Q \times 100}$$

L = Length, principal pipe (m) Q = flow (m3/h) D = inner pipe diameter(mm)

T2 = Time in hose of the sensor holder (ref:44-020) with flow regulator to 50l/h and inner hose diameter of 6mm

 $T2 = 2 \times I$

L = length for the hose to sensor holder (m)

Te = Sensor stabilization time (Te = 5 s)



Bear in mind that if there is a filter or another element that retains a considerable volume of water between the point of injection and the sensor this calculation will have to be corrected.

Example:

A pipe with an inner diameter of 190 mm (D=19), with a flow of 100 m3/h (Q=100). The length between the point of injection and the sensor is 10 metres (L=10m.). By applying the formula we find the Tdelay = 10 seconds.

The length of tubes from the sensor holder is 2 metres (l = 2). By applying the formula we find the T2 = 4 seconds,

Supposing a sensor stabilization time of 5 s, Te=5

Finally, by applying the initial formula, the user will find the Tdelay = 19 seconds

If the T2 time is very much lower than the T1 time, we may consider the Tdelay to be variable with the flow, meaning that we will introduce the value of the Qtest. If the T2 time is slightly lower or higher than the T1 time, it is incorrect to consider that the Tdelay is variable with the flow, meaning we will introduce a Qtest = 0, thus establish a fixed Tdelay

Practical determination of the Tdelay

1. Let non-treated water flowing through the pipes making sure that there is no product dosage.

2. Wait until the sensor readings are stable.

3. Start a dosing pump manually and start a chronometer at the same time.

4. The reading of the corresponding sensor will begin to increase until becoming stable. The chronometer will then stop, and the time which has passed will be Tdelay time.

5. Introduce the value of the flow with which this has been carried out, within the Qtest parameter, so as to have a Tdelay that varies with the flow. (For a fixed Tdelay, introduce a Qtest = 0).

See paragraph 4.7.1

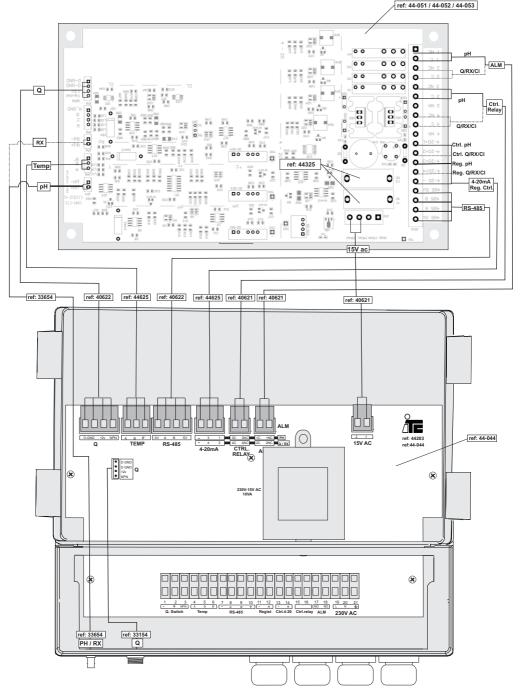
6.-Alarms:

Configure the alarms, once you have checked to ensure the proper operation of the installation.

See paragraph 4.5

7.- MAINTENANCE

7.1 Models WTRpro Q / WTRpro pH / WTRpro RX



List of parts



Model WTRPRO Q

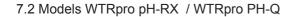
CODE	DESCRIPTION	QUANTITY
33154	Flowmeter cable C+(C 3P)	1
44-051	Electronic card WTRPRO Q assembly	1
44-044	Connection card WTRPRO 1 output	1
40621	Cable 2 wire female elbow strips	3
40622	Cable 4 wire female elbow strips	2
44625	Cable 3 wire female elbow strips	2
44325	Fuse 500 mA L 5x20	2

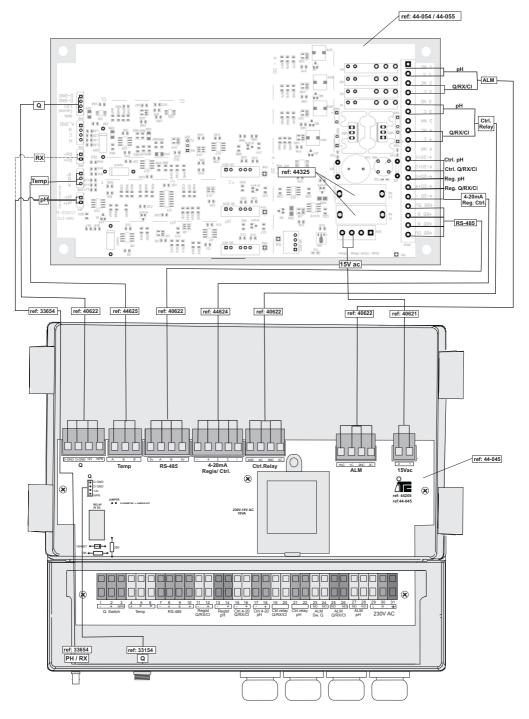
Model WTRPRO pH

CODE	DESCRIPTION	QUANTITY
33154	Flowmeter cable C+(C 3P)	1
33654	Cable pH (RX) (CBNC 2P)	1
44-052	Electronic card WTRPRO pH assembly	1
44-044	Connection card WTRPRO 1 output	1
40621	Cable 2 wire female elbow strips	3
40622	Cable 4 wire female elbow strips	2
44625	Cable 3 wire female elbow strips	2
44325	Fuse 500 mA L 5x20	2

Model WTRPRO RX

DESCRIPTION	QUANTITY
Flowmeter cable C+(C 3P)	1
Cable pH (RX) (CBNC 2P)	1
	ibly 1
Connection card WTRPRO 1 output	1
Cable 2 wire female elbow strips	3
Cable 4 wire female elbow strips	2
Cable 3 wire female elbow strips	2
Fuse 500 mA L 5x20 2	2
	Flowmeter cable C+(C 3P) Cable pH (RX) (CBNC 2P) Electronic card WTRPRO Redox assem Connection card WTRPRO 1 output Cable 2 wire female elbow strips Cable 4 wire female elbow strips Cable 3 wire female elbow strips







List of parts



Models WTRPRO pH-RX

CODE	DESCRIPTION	QUANTITY
33654	Cable pH (RX) (CBNC 2P)	2
44-054	Electronic card WTRPRO pH-RX assembl	ly 1
44-045	Connection card WTRPRO 2 outputs 1	-
40621	Cable 2 wire female elbow strips	1
40622	Cable 4 wire female elbow strips	4
44625	Cable 3 wire female elbow strips	1
44624	Cable 5 wire female elbow strips	1
44325	Fuse 500 mA L 5x20	2

Models WTRPRO pH-Q

CODE	DESCRIPTION	QUANTITY
33154 33654 44-055 44-045 40621 40622	Flowmeter cable C+(C 3P) Cable pH (RX) (CBNC 2P) Electronic card WTRPRO pH-Q assembly Connection card WTRPRO 2 outputng Cable 2 wire female elbow strips	1 1 1 1
40622	Cable 4 wire female elbow strips	4
44625	Cable 3 wire female elbow strips	1
44624	Cable 5 wire female elbow strips	1
44325	Fuse 500 mA L 5x20	2

CONFORMITY DECLARATION

I.T.C S.L.. Vallès, 26 Polígono Industrial Can Bernades-Subirà 08130 Santa Perpètua de Mogoda

Declares that all the models of the products WTRPRO identified with serial number and year of manufacture fulfill the Managing Low Tension D2006/95/CE and the board of Electromagnetic Compatibility D2004/108/CE whenever the installation, the use and the maintenance are carried out in agreement in accordance with the current regulation and following the indications of the manual of instructions.

Antón Planas Gerente

WARRANTY

I.T.C. S.L. warranties the product specified in this document by the period of 1 year from the date of buy, against any shortcoming of manufacture or material, whenever the installation, use and maintenance of the team have been the correct ones.

The system must be sent, freely from expenses, to our workshop or technical service of I.T.C. Accredited S.L. and his return will be carried out to due freightages.

It will should accompany the system the document of guarantee with the date of buy and stamp of the selling establishment, or photocopy of the invoice of buy.

MODEL

SERIES Nº

Date of buy and stamp of the selling establishment

DATE:

Original manual





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