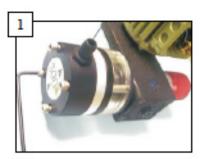
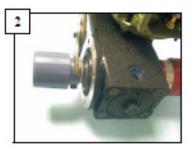
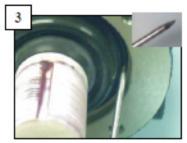
## **MF104**



Untap de 4 Allen screw to extract the cylinder and the separator



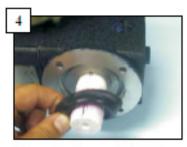
Untap the piston holding it from the part closer to the oil bellows



Extract the o'ring pinning the tool on it



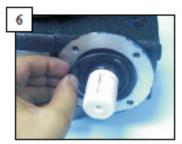
Take care not to damage piston working area



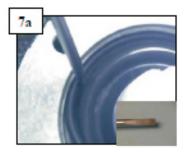
Extract the damaged oil-bellows. Clean the groove of the shaft and the module where the oil bellows is placed.



Insert the new oil-bellows ensuring the proper placing of the groove



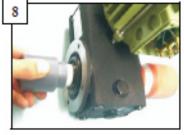
Place the o'ring 55,5x3,5 helping yourself with some grease or oil



Insert the o'ring inside the groove pressing it with a screwdriver



You can also introduce the o'ring using a tool as showed in the picture



Put Loctite 222 in the piston screw and screw it manually up to the end. Assemble the separator and the cylinder as they were placed and screw the 4 allen screws.



Take dare not to damage oil-bellows